

Copper and Brass Sales
thyssenkrupp Engineered Plastics
divisions of thyssenkrupp Materials NA



thyssenkrupp Materials NA, 6050 Oak Tree Blvd, Independence, OH 44131-6927

DROP SHIP-UNITED MUSICAL
34199 CURTIS BLVD
EASTLAKE OH 44095-4008

GET ALL DELIVERY PAPERWORK AT
B2B.TKMXPLUS.COM

DELIVERY NOTE COPY



DATE: 12/04/2024
DOC. NO: 2410363536*
BOL. NO: 2410363536
ORDER NO: 1406115887
YOUR P/O: p003380
LOADING NO: 3510318572
CUSTOMER NO: 10024924
Route: 003UB
CONTACT: John M Vocaire
TEL: 216-373-7936
FAX: 216-883-1066
EMAIL: john.vocaire@thyssenkrupp-

730 CLOSE AT 3:00 PM M-F

ON ALL COIL MARK PO# ON ID CORE. GRAIN .025-.040 MM, 200 LB MAX COIL WT. SLIT DRY, OIL FREE. DEDUCT CORE WEIGHT FROM NET SCALE WEIGHT. PLASTIC BANDS AND SLIP CLIP REQUIRED. MARK EACH CORE WITH THICKNESS AND WORK ORDER NUMBER. WRITE THE WEIGHT OF EACH COIL
DO NOT SHIP BRASS ROD THAT HAS SWIRLS MARKS

MAX SKID WT: 1000
MAX BUNDLE WT: 1000

Deliveries are carried out for your account and risk acc. to our Gen. Terms & Cond. of Delivery and Payment.

ITEM	DESCRIPTION	NET QTY1 / QTY2	PACKAG
0010	XCUFLR07562	3,677	1015486138
	Phosphor Bronze C52100 H02 (half-hard) Coil	lb	1015486139
	0.04610 " (+-0.002756) X Width 23.6220 " X Length 54,517.8768 X ID		1015486140
	20.0000 " X OD 60.0000 "		
	Actual Chemistry/Act. Physical		
	Standard Packaging		
	Cust Part No.: 123-208		
	TAGNUM QTY UOM VENDOR VENDPO HLOT PCS --- COM		
	1020815892 1537 LB TERMOMECA 5400719086 1026244	--	
	ROHS COMPLIANT;ASTM B 103/B 103M 2023		
	MILLCOIL: C-02		
	1020815890 972 LB TERMOMECA 5400719086 1026244	--	
	ROHS COMPLIANT;ASTM B 103/B 103M 2023		
	MILLCOIL: C-02		
	1020815891 1168 LB TERMOMECA 5400719086 1026244	--	
	ROHS COMPLIANT;ASTM B 103/B 103M 2023		
	MILLCOIL: C-02		

Total Gross Weight 3764.000 lb

All items, not declared as partial delivery, are final quantities.

Delivery Terms: PPD gem. Incoterms 2000 Prepaid



TERMOMECHANICA SÃO PAULO S.A.

Client: 300290 THYSSENKRUPP MATERIAIS NA

Material: FT521H02039115
UNS-C52100 H02 strip 600,00x1,17mm
XCUFLR07562

Control N°: 040001554380
Lot N°: 0001026244 Qty: 1.668.200 KG

1230208

Quality Certificate

Invoice N° / Date:
000305281 / 10.23.2024

Order / Date:
PO-5400719086 / 06.11.2024

Exp. N° / Supply N° / Item
EXP-17330/24 / 81607895 / 000020

Analysis Results - Chemical Composition

Characteristics	Unit	Found	Minimum	Maximum
Sn	%	7.55	7.00	9.00
P	%	0.10	0.03	0.35
Zn	%	0.020	0.000	0.200
Fe	%	0.068	0.000	0.100
Pb	%	0.027	0.000	0.050
Cu	%	remainder		

Physical, Mechanical and Metallographic Tests

Characteristics	Unit	Found	Minimum	Maximum
Shape	-	STRIP		
Alloy	-	UNS C52100		
Temper	-	1/2 HARD (H02)		
DRAWING	-	XCUFLR07562		
Width	inches	23.623	23.606	23.638
Thickness	inches	0.046	0.043	0.049
Hardness (RB)	HRB	89.000	76.000	91.000
Outer Diameter	mm	630	600	900
Internal Diameter	mm	508	508	508
Tensile Strength	ksi	81.2	68.9	84.1
Yield Strength	ksi	67.7	0.0	
Elongation	%	44.0	0.0	
Visual Inspection	-	Approved	-	-
Edge	-	Approved	-	-

WE ARE IN CONFORMITY WITH ROHS 2011/65/UE DIRECTIVE AS PER THE FIRST PARAGRAPH OF ARTICLE 4 AND ITEM 6 OF THE ATTACHED DOCUMENT. IN ACCORDANCE WITH STANDARD ASTM B-103 (19) / B-248(17)

Resp. Chemist: Cleber Segantini
CRQ: 04453254

Resp. Laboratory: Márcio Rodrigues da Silva
CREA: 5063293547

Av. Caminho do Mar, 2652 Compl.: 2700, R.12 de Outubro, 148 - SP - CEP 09612-000 - Brazil Tel. +55 11 4366-9722
www.termomecanica.com.br - sales@termomecanica.com.br

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thyssenkrupp Engineered Plastics
divisions of thyssenkrupp Materials NA



thyssenkrupp

thyssenkrupp Materials NA, 6050 Oak Tree Blvd, Independence, OH 44131-6927

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34199 CURTIS BLVD
EASTLAKE OH 44095-4008

DELIVERY NOTE COPY



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DATE: 12/04/2024
DOC. NO: 2410363540*
BOL. NO: 2410363540
ORDER NO: 1406115887
YOUR P/O: p003380
LOADING NO: 3510318572
CUSTOMER NO: 10024924
Route: 003UB
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EMAIL: john.vocaire@thyssenkrupp-

730 CLOSE AT 3:00 PM M-F

ON ALL COIL MARK PO# ON ID CORE. GRAIN .025-.040 MM, 200 LB MAX
COIL WT. SLIT DRY, OIL FREE. DEDUCT CORE WEIGHT FROM NET SCALE
WEIGHT. PLASTIC BANDS AND SLIP CLIP REQUIRED. MARK EACH CORE WITH
THICKNESS AND WORK ORDER NUMBER. WRITE THE WEIGHT OF EACH COIL
DO NOT SHIP BRASS ROD THAT HAS SWIRLS MARKS

MAX SKID WT: 1000
MAX BUNDLE WT: 1000

Deliveries are carried out for your account and risk acc. to our Gen. Terms & Cond. of Delivery and Payment.

ITEM	DESCRIPTION	NET QTY1 / QTY2	PACKAG					
0010	XCUFLR07563	1,664	1015486136					
	Phosphor Bronze C52100 H02 (half-hard) Coil		lb 1015486137					
	0.05390 " (+-0.00315) X Width 23.6220 " X Length 46,628.4623 X ID							
	20.0000 " X OD 60.0000 "							
	Actual Chemistry/Act. Physical							
	Standard Packaging							
	Cust Part No. 123-209							
TAGNUM	QTY	UOM	VEND	VENDPO	HLOT	PCS	---	COM
1020815631	828	LB	TERMOMECA	5400719086	1026240	--		
ROHS COMPLIANT;ASTM B 103/B 103M 2023								
MILLCOIL: C-02								
1020815632	836	LB	TERMOMECA	5400719086	1044884	--		
ROHS COMPLIANT;ASTM B 103/B 103M 2023								
MILLCOIL: C-02								

Total Gross Weight 1718.000 lb

All items, not declared as partial delivery, are final quantities.
Delivery Terms: PPD gem. Incoterms 2000 Prepaid



TERMOMECANICA SÃO PAULO S.A.

Client: 300290 THYSSENKRUPP MATERIALS NA

Material: FT521H02039114
UNS-C52100 H02 strip 600,00x1,37mm
XCUFLR07563

Control N°: 040001554374
Lot N°: 0001026240 Qty: 375.500 KG

1230209

Quality Certificate

Invoice N° / Date:
000305281 / 10.23.2024

Order / Date:
PO-5400719086 / 06.11.2024

Exp. N° / Supply N° / Item
EXP-17330/24 / 81607895 / 000010

Analysis Results - Chemical Composition

Characteristics	Unit	Found	Minimum	Maximum
Sn	%	7.51	7.00	9.00
P	%	0.084	0.030	0.350
Zn	%	0.020	0.000	0.200
Fe	%	0.057	0.000	0.100
Pb	%	0.026	0.000	0.050
Cu	%	remainder		

Physical, Mechanical and Metallographic Tests

Characteristics	Unit	Found	Minimum	Maximum
Shape	-	STRIP		
Alloy	-	UNS C52100		
Temper	-	1/2 HARD (H02)		
DRAWING	-	XCUFLR07563		
Width	inches	23.623	23.606	23.638
Thickness	inches	0.053	0.051	0.057
Hardness (RB)	HRB	88.000	76.000	91.000
Outer Diameter	mm	600	600	900
Internal Diameter	mm	508	508	508
Tensile Strength	ksi	82.4	68.9	84.1
Yield Strength	ksi	78.5	0.0	
Elongation	%	36.0	0.0	
Visual Inspection	-	Approved	-	-
Edge	-	Approved	-	-

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Resp. Laboratory: Márcio Rodrigues da Silva
CREA: 5063293547

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www.termomecanica.com.br - sales@termomecanica.com.br



TERMOMECHANICA SÃO PAULO S.A.

Client: 300290 THYSSENKRUPP MATERIALS NA

Material: FT521H02039114
UNS-C52100 H02 strip 600,00x1,37mm
XCUFLR07563

Control N°: 040001556164
Lot N°: 0001044884 Qty: 379.100 KG

1230209

Quality Certificate

Invoice N° / Date:
000305281 / 10.23.2024

Order / Date:
PO-5400719086 / 06.11.2024

Exp. N° / Supply N° / Item
EXP-17330/24 / 81607895 / 000010

Analysis Results - Chemical Composition

Characteristics	Unit	Found	Minimum	Maximum
Sn	%	7.70	7.00	9.00
P	%	0.13	0.03	0.35
Zn	%	0.020	0.000	0.200
Fe	%	0.025	0.000	0.100
Pb	%	0.048	0.000	0.050
Cu	%	remainder		

Physical, Mechanical and Metallographic Tests

Characteristics	Unit	Found	Minimum	Maximum
Shape	-	STRIP		
Alloy	-	UNS C52100		
Temper	-	1/2 HARD (H02)		
DRAWING	-	XCUFLR07563		
Width	inches	23.623	23.606	23.638
Thickness	inches	0.053	0.051	0.057
Hardness (RB)	HRB	88.000	76.000	91.000
Outer Diameter	mm	600	600	900
Internal Diameter	mm	508	508	508
Tensile Strength	ksi	80.2	68.9	84.1
Yield Strength	ksi	68.2	0.0	
Elongation	%	34.0	0.0	
Visual Inspection	-	Approved	-	-
Edge	-	Approved	-	-

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www.termomecanica.com.br - sales@termomecanica.com.br



TERMOMECANICA SÃO PAULO S.A.

Client: 300290 THYSSENKRUPP MATERIALS NA

Material: FT521H02039116
UNS-C52100 H02 strip 600,00x0,99mm
XCUFLR07561

Control N°: 040001554795
Lot N°: 0001052840 Qty: 923.500 KG

1230207

Quality Certificate

Invoice N° / Date:
000309890 / 01.03.2025

Order / Date:
PO-5400719086 / 06.11.2024

Exp. N° / Supply N° / Item
EXP-18240/24 / 81621922 / 000010

Analysis Results - Chemical Composition

Characteristics	Unit	Found	Minimum	Maximum
Sn	%	7.52	7.00	9.00
P	%	0.097	0.030	0.350
Zn	%	0.020	0.000	0.200
Fe	%	0.097	0.000	0.100
Pb	%	0.033	0.000	0.050
Cu	%	remainder		

Physical, Mechanical and Metallographic Tests

Characteristics	Unit	Found	Minimum	Maximum
Shape	-	STRIP		
Alloy	-	UNS C52100		
Temper	-	1/2 HARD (H02)		
DRAWING	-	XCUFLR07561		
Width	inches	23.618	23.606	23.638
Thickness	inches	0.039	0.037	0.041
Hardness (RB)	HRB	83.500	69.000	88.000
Outer Diameter	mm	695	600	900
Internal Diameter	mm	508	508	508
Tensile Strength	ksi	76	69	84
Yield Strength	ksi	63	0	
Elongation	%	40.0	0.0	
Visual Inspection	-	Approved	-	-
Edge	-	Approved	-	-

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TERMOMECANICA SÃO PAULO S.A.

Client: 300290 THYSSENKRUPP MATERIALS NA

Material: FT521H02039116
UNS-C52100 H02 strip 600,00x0,99mm
XCUFLR07561

Control N°: 040001563983

Lot N°: 0001057775 Qty: 946.500 KG

1230207

Quality Certificate

Invoice N° / Date:
000309890 / 01.03.2025

Order / Date:
PO-5400719086 / 06.11.2024

Exp. N° / Supply N° / Item
EXP-18240/24 / 81621922 / 000010

Analysis Results - Chemical Composition

Characteristics	Unit	Found	Minimum	Maximum
Sn	%	7.55	7.00	9.00
P	%	0.088	0.030	0.350
Zn	%	0.020	0.000	0.200
Fe	%	0.079	0.000	0.100
Pb	%	0.020	0.000	0.050
Cu	%	remainder		

Physical, Mechanical and Metallographic Tests

Characteristics	Unit	Found	Minimum	Maximum
Shape	-	STRIP		
Alloy	-	UNS C52100		
Temper	-	1/2 HARD (H02)		
DRAWING	-	XCUFLR07561		
Width	inches	23.623	23.606	23.638
Thickness	inches	0.039	0.037	0.041
Hardness (RB)	HRB	85.000	69.000	88.000
Outer Diameter	mm	700	600	900
Internal Diameter	mm	508	508	508
Tensile Strength	ksi	75	69	84
Yield Strength	ksi	60	0	
Elongation	%	48.0	0.0	
Visual Inspection	-	Approved	-	-
Edge	-	Approved	-	-

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www.termomecanica.com.br - sales@termomecanica.com.br

Kemper AIP Metals, LLC
PO Box 195
Califon, NJ, 07830
US

Invoice # 426734

MILL CERTIFICATION



Mill Order No. 41195
Account Order No. 21444
Specification No. ASTM B135

Date: 2/9/2024
Alloy: 260
W.S. No.: 22183
Cust Part No. 1270659
Certification Units Inches

		Specified Minimum	Specified Maximum	Actual
Dimensions:	Outside Diameter			
	Inside Diameter	1.2500	1.2540	1.2520
	Wall Thickness	0.0200	0.0240	0.0220
	Length	15.9375	16.0625	16.00
Tensile Test:	Tensile Strength			
Elongation Test				
Rockwell:	Rockwell 15 T	58.0000	59.0000	58
	Rockwell 30 T			
	D.P.H.			
	Vickers			
Grain Size:				
Mercurous Nitrate Test:				
Other Tests:	Yield Strength			
	Pin Expansion			

Chemical Composition:

Cu%	Pb%	Fe%	Sn%	Zn%
69.36	0.004	0.01	Nil	Remainder

Comments: Annealed

The Drawn Metal Tube Company

Over 65 Years of Service

P.O. Box 370
Thomaston, CT 06786
(860) 283-4345
FAX (860) 283-8233

CERTIFICATE OF CONFORMANCE

UMI EASTLAKE	DATE	03/21/2025
PO BOX 310	QUANTITY SHIPPED	
ELKHART, INDIANA 46515	690	NET WEIGHT
		PCS
		FOOTAGE

DMT. P.O.	48		
CUST P.O.	P009230-00	CUST. PART NO.	127-673
CDA	330	DIM.	1.350" X .077"
		LENGTH	12'
TEMPER SPECIFICATIONS		HARD	

" WE HEREBY CERTIFY THAT THE MATERIAL SHIPPED HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE SPECIFICATION (S) SHOWN ABOVE AND THAT THE MATERIAL MEETS THE REQUIREMENTS OF THE SPECIFICATION (S). CHEMICAL ANALYSIS OF THE MATERIALS USED FOR THE PRODUCTION OF THIS ORDER ARE RECORDED AND ON FILE AND AVAILABLE UPON REQUEST. "

SUBMITTED:

THE DRAWN METAL TUBE COMPANY

Copper and Brass Sales
thyssenkrupp Engineered Plastics
divisions of thyssenkrupp Materials NA



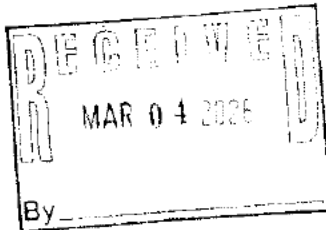
thyssenkrupp Materials NA, 6050 Oak Tree Blvd., Independence, OH 44131-6927

DELIVERY NOTE COPY



DROP SHIP-UNITED MUSICAL
34199 CURTIS BLVD
EASTLAKE OH 44095-4008

GET ALL DELIVERY PAPERWORK AT
MATERIALSPUS.COM



DATE:	03/03/2026
DOC. NO:	2411052933*
BOL. NO:	2411052933
ORDER NO:	1406430388
YOUR P/O:	p000283
LOADING NO:	3510336388
CUSTOMER NO:	10024924
Route:	003UB
CONTACT:	John M Vocaire
TEL:	216-373-7936
FAX:	216-883-1066
EMAIL:	john.vocaire@thyssenkrupp-

730 CLOSE AT 3:00 PM M-F

ON ALL COIL MARK PO# ON ID CORE. GRAIN .025-.040 MM, 200 LB MAX COIL WT. SLIT DRY, OIL FREE. DEDUCT CORE WEIGHT FROM NET SCALE WEIGHT. PLASTIC BANDS AND SLIP CLIP REQUIRED. MARK EACH CORE WITH THICKNESS AND WORK ORDER NUMBER. WRITE THE WEIGHT OF EACH COIL
DO NOT SHIP BRASS ROD THAT HAS SWIRLS MARKS

MAX SKID WT: 1000
MAX BUNDLE WT: 1000

Deliveries are carried out for your account and risk acc. to our Gen. Terms & Cond. of Delivery and Payment.

ITEM	DESCRIPTION	NET QTY1 / QTY2	PACKAG					
0010	XCUTUB05358		1016616047					
	Low Leaded Brass C33500 H80 (hard-drawn) Tube	1,264 PC	1016616048					
	OD 7.5000 (+-.008) X 0.18700 (+-.014) X 1.6875 "		1016616049					
	RBW Cutting - Standard +.063/-0	2,847.704 lb	1016616350					
	Cut To Length		1016616351					
	1.6875 " 1,395		1016616352					
	Nominal Chemistry/Nom Physical		1016616353					
	Standard Packaging		1016616354					
	Cust Part No.: 127-766		1016616355					
TAGNUM	QTY	DOMVEND	VENDPO	HLOT	PCS	---	COM	1016616356
1022079392	394	PC WIELAND C	5400791042	63002850	394			1016616357
ROHS COMPLIANT;ASTM B 135 2010								
1022079393	108	PC WIELAND C	5400791042	63002850	108			
ROHS COMPLIANT;ASTM B 135 2010								
1022079394	108	PC WIELAND C	5400791042	63002850	108			
ROHS COMPLIANT;ASTM B 135 2010								
1022079395	90	PC WIELAND C	5400791042	63002850	90			
ROHS COMPLIANT;ASTM B 135 2010								
1022079396	90	PC WIELAND C	5400791042	63002850	90			
ROHS COMPLIANT;ASTM B 135 2010								
1022079397	90	PC WIELAND C	5400791042	63002850	90			
ROHS COMPLIANT;ASTM B 135 2010								

wieland

Wieland Chase, LLC, Montpelier, USA

Copper & Brass Sales
22355 W Eleven Mile Rd
SOUTHFIELD MI 48033
USA

Reprint

Loading area/ No. : 630005/

Heat No. : 63002850

Your order No. : 5400791042

Date :

Your fax No. :

Order confirmation No. : 2310000186 001

Inspection lot No. : 40008657152

Our delivery note No. : 2380003874 010

Quantity delivered : 3,448.000 LBS

Date : 02/12/2026

Inspection certificate 3.1 as per EN 10204 : 2004

Product:

Tubes drawn (str. I.)

Material:

Wieland Z10 CuZn37Pb0.5

section number:

Temper:

hard drawn

Dimensions:

Dim A: 7.5000 in

Dim B: 7.1260 in

Dim C: 0.1870 in

Dim D: 144.000 in

Specification:

ASTM B135-10

Revision/Date of issue:

Analysis:

ASTM/UNS C33500

Mech. parameters: Customer-Specific

K

Dimensions: Customer-Specific

Remarks:

Your material code No. : XCUTUB05358

Country of Origin: Germany

Chemical composition as per 3.1 EN 10204 : 2004

Test method	Unit	Measured	Specified / Reference (R)		Spec
			Min.	Max.	
The sum of the other elements corresponds to what is specified in the chemical standard.					
Cu Copper	%	62.6	62.0	65.0	
Fe Iron	%	< 0.15		0.15	
Pb Lead	%	0.39	0.25	0.7	
Zn Zinc	%			balance	

Copper & Brass Sales
22355 W Eleven Mile Rd
SOUTHFIELD MI 48033

Delivery note no. Item
2380003874 010

Page
2

1270766

Method of control of dimensions

Parameter tested	Unit	Measured		Specified / Reference (R)		Spec (No.)
		Min.	Max.	Min.	Max.	
Mean outside diameter	in		7.4986	7.4920	7.5080	(1)
Mean inside diameter	in		7.1262	7.1180	7.1340	(1)
Length	in		144.21	144.00	144.50	(1)
Eccentricity	%		1.9		10.0	(1)

Mechanical testing

Parameter tested	Unit	Measured		Specified / Reference (R)		Spec (No.)
		Min.	Max.	Min.	Max.	
Tensile strength Rm	KSI		73.0			(1)
Rockwell hardness HR30T			69			(1)

Further inspections

Parameter tested	Unit	Measured		Specified / Reference (R)		Spec (No.)
		Min.	Max.	Min.	Max.	

Dimensional check Result good
Visual check Result good

Attestation of conformity

As manufacturer we declare that the products described herein comply with the specifications agreed with the purchaser, with the above-mentioned standards, descriptions, quantity and the data indicated in this certificate.

These products have been manufactured to our certified quality system. Our quality system is subjected to regular inspection by SGS (reg.no. DE21/819945125 and DE21/819945126).

The results of the chemical analysis and of the mechanical-technological and physical tests have been determined by our test laboratory which has been certified.

Tobias Partl (Inspection Representative)
Telephone: +49-731 944-2509 Fax: +49-731-944-4915
e-mail: tobias.partl@wieland.com

i.v. *Tobias Partl*

The Drawn Metal Tube Company

Over 65 Years of Service

P.O. Box 370
Thomaston, CT 06786
(860) 283-4345
FAX (860) 283-8233

CERTIFICATE OF CONFORMANCE

UMI EASTLAKE	DATE	01/09/2024
PO BOX 310	QUANTITY SHIPPED	
ELKHART, INDIANA 46515	110	NET WEIGHT
	27	PCS
		FOOT ²

DMT. P.O.	1230		
CUST P.O.	P004640-00	CUST. PART NO.	127-746
CDA	330	DIM.	3.50 OD X .065 WALL
		LENGTH	20"
TEMPER SPECIFICATIONS		1/2 HARD	

" WE HEREBY CERTIFY THAT THE MATERIAL SHIPPED HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE SPECIFICATION (S) SHOWN ABOVE AND THAT THE MATERIAL MEETS THE REQUIREMENTS OF THE SPECIFICATION (S). CHEMICAL ANALYSIS OF THE MATERIALS USED FOR THE PRODUCTION OF THIS ORDER ARE RECORDED AND ON FILE AND AVAILABLE UPON REQUEST. "

SUBMITTED:

THE DRAWN METAL TUBE COMPANY

The Drawn Metal Tube Company

Over 65 Years of Service

P.O. Box 370
Thomaston, CT 06786
(860) 283-4345
FAX (860) 283-8233

CERTIFICATE OF CONFORMANCE

UMI EASTLAKE	DATE	11/06/2024
PO BOX 310	QUANTITY SHIPPED	
ELKHART, INDIANA 46515	727	NET WEIGHT
		PCS
		FOOTAGE

DMT. P.O.	1186				
CUST P.O.	P003175-00	CUST. PART NO.	127-687		
CDA	330	DIM.	1.500 X 1.190	LENGTH	12'
TEMPER SPECIFICATIONS		HARD			

" WE HEREBY CERTIFY THAT THE MATERIAL SHIPPED HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE SPECIFICATION (S) SHOWN ABOVE AND THAT THE MATERIAL MEETS THE REQUIREMENTS OF THE SPECIFICATION (S). CHEMICAL ANALYSIS OF THE MATERIALS USED FOR THE PRODUCTION OF THIS ORDER ARE RECORDED AND ON FILE AND AVAILABLE UPON REQUEST. "

SUBMITTED:

THE DRAWN METAL TUBE COMPANY

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Over 65 Years of Service

P.O. Box 370
Thomaston, CT 06786
(860) 283-4345
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CERTIFICATE OF CONFORMANCE

UMI EASTLAKE	DATE	03/21/2025
PO BOX 310	QUANTITY SHIPPED	
ELKHART, INDIANA 46515	891	NET WEIGHT
	77	PCS
	924'	FOOTAGE

DMT. P.O.	68				
CUST P.O.	P013009-00	CUST. PART NO.	127-618		
CDA	330	DIM.	(1.112") X .952" ID X .080"	LENGTH	12'
TEMPER SPECIFICATIONS		H80 / HARD			

" WE HEREBY CERTIFY THAT THE MATERIAL SHIPPED HAS BEEN MANUFACTURED IN ACCORDANCE WITH THE SPECIFICATION (S) SHOWN ABOVE AND THAT THE MATERIAL MEETS THE REQUIREMENTS OF THE SPECIFICATION (S). CHEMICAL ANALYSIS OF THE MATERIALS USED FOR THE PRODUCTION OF THIS ORDER ARE RECORDED AND ON FILE AND AVAILABLE UPON REQUEST. "

SUBMITTED:

THE DRAWN METAL TUBE COMPANY

Kemper AIP Metals, LLC
PO Box 195
Califon, NJ, 07830
US

Invoice # 430563

MILL CERTIFICATION



Mill Order No. 42339
Account Order No. 4500003769
Specification No. ASTM B135

Date: 11/14/2025
Alloy: 752
W.S. No.: 22212
Cust Part No. 9T752050450
Certification Units Inches

		Specified Minimum	Specified Maximum	Actual
Dimensions:	Outside Diameter	0.5280	0.5320	0.5300
	Inside Diameter			
	Wall Thickness	0.0233	0.0273	0.0253
	Length	143.7500	144.2500	144.0000
Tensile Test:	Tensile Strength			
Elongation Test				
Rockwell:	Rockwell 15 T	60.0000	65.0000	62
	Rockwell 30 T			
	D.P.H.			
	Vickers			
Grain Size:				
Mercurous Nitrate Test:				
Other Tests:	Yield Strength			
	Pin Expansion			

Chemical Composition:

Cu%	Pb%	Fe%	Sn%	Zn%
65.038	0.003	0.04430	NIL	Remainder

Comments:

Kemper AIP Metals, LLC
PO Box 195
Califon, NJ, 07830
US

Invoice # 429538

MILL CERTIFICATION

Mill Order No. 42204
Account Order No. 4500003328
Specification No. ASTM B135

Date: 5/21/2025
Alloy: 260
W.S. No.:
Cust Part No. 1270649
Certification Units Inches

		Specified Minimum	Specified Maximum	Actual
Dimensions:	Outside Diameter	1.1870	1.1910	1.1890
	Inside Diameter			
	Wall Thickness	0.0300	0.0340	0.0320
	Length	143.7500	144.2500	144.0000
Tensile Test:	Tensile Strength			
Elongation Test				
Rockwell:	Rockwell 15 T	54.0000	60.0000	57
	Rockwell 30 T			
	D.P.H.			
	Vickers			
Grain Size:				
Mercurous Nitrate Test:				
Other Tests:	Yield Strength			
	Pin Expansion			

Chemical Composition:

Cu%	Pb%	Fe%	Sn%	Zn%
69.36	0.004	0.01	NIL	Remainder

Comments:

